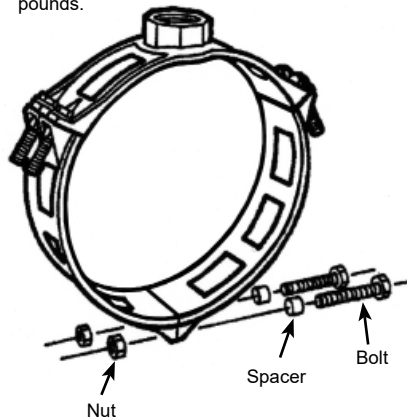


**IMPORTANT NOTICE -
READ CAREFULLY BEFORE INSTALLATION**
**Supplemental Instructions for
Three-Piece S70 Saddles**
**READ WARRANTY INFORMATION ON PRIMARY
SADDLE INSTRUCTION BEFORE INSTALLATION**
Refer to the Ford website (www.fordmeterbox.com) for
additional and most recent installation instructions
and product information.

9. **S70 Saddles** for 10" and 12" pipe are of a three piece design. The bottom sections (without the tapped boss) are joined together with a bolt, nut and spacer combination. The spacer **must** be installed between the bolt head and the saddle body (see drawing below). **The spacer must not be placed between the saddle sections.** Tighten all bolts equally with 25 to 30 foot pounds.



WARNING: Do not use on gas lines. Installation on gas lines can result in serious injury or death.

DAMAGE CAUSED BY IMPROPER TOOLS OR HANDLING WILL VOID OUR WARRANTY



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