



**FSP202 & FCP202
Saddle Instructions
For use on HDPE
(SDR's 9-17 only)**

1. Make sure you have proper type and size saddle for pipe.
2. Clean pipe surface thoroughly.
3. Lubricate face of gasket.
4. Mount saddle on pipe with outlet facing desired direction.
5. Evenly tighten bolts and nuts to 50 to 60 ft-lb., keeping an even distance and torque on each side.
6. After the corporation stop has been installed, recheck saddle torque and tighten if necessary.
7. Ford saddles are designed to withstand water pressure up to but not exceeding the working pressure rating of the pipe.
8. Saddles and other service line materials should be installed after pipe pressure testing is completed.

Important: A 24-hour period between installation and re-torquing is recommended.

This Saddle Tapped **IP**

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